

Numerical Investigation On Effect Of CFRP on Shear Strengthening Of RC Beams

¹Kilaru Divya, ²Velivela Ramesh

¹Assistant Professor, Dept of Civil Engg, P V P Siddhartha Institute of Technology, Vijayawada, India. ²Associate Professor, Dept of Civil Engg, V R Siddhartha Engineering College, Vijayawada, India.

Abstract: The objective of the study is to estimate the influence of parameters on externally bonded Carbon Fiber Reinforced Polymer on shear strengthening of RC beams which are deficient in shear by analytically and numerically using ABAQUS modeling. Shear span to effective depth ratio, effect of internal transverse reinforcement, amount, distribution and orientation of CFRP are the parameters which were studied. Overall 20 beams were modeled and analyzed under four point bending system. All beams are categorized into 2 groups based on shear span to effective depth ratio as 3 & 4. Each group divided into two sub groups, with and without internal transverse reinforcement. Each sub group having 5 beams, in which one was control beam and remaining 4 beams strengthened with CFRP under various conditions. Test results shows that Uwrap strips strengthening method was best choice. The contribution of CFRP to shear resistance was increased with increase in shear span to effective depth ratio. The full tensile strength of CFRP was utilized in the beams having without internal transverse reinforcement.

Key Words: Shear strength, Carbon fiber reinforced polymer, ABAQUS, internal transverse reinforcement, shear span to effective depth, reinforced concrete beams.

I. INTRODUCTION

Now-a-days retrofitting or strengthening of structures are frequent due to the increase of service loads, design or construction faults, old design codes and change in use of structure. There are many methods to strengthen the structures RC jacketing, steel jacketing, FRP jacketing etc. In earlier days concrete jacketing and steel jacketing are used to increase the capacity of existing structure, but the dead weight of structure also increases to bare the new additional dead weight foundation also must be strengthened. For the past 30 years Fiber reinforced polymers are becoming popular in strengthening of concrete structural components due to its corrosion resistance to environmental agents as well as the advantages of light weight, high tensile strength, high durability and ease of installation, high stiffness-to-weight and strength-to-weight ratios when compared to conventional construction materials. Faulty construction practices, insufficient design practice etc leads to structural failure without any hazards and natural calamities also leads structural failure. In a structure while designing in earthquake point of view beam is a weak member where it has to fail without disturbing the other structural components in which most of the beams were failed under shear before flexure. The need for shear strengthening is required when the RC beams found to be deficient in shear or shear capacity of beams falls

below its flexural capacity. In 1989 using of CFRP in fullscale application to strengthen the reinforced concrete beams. Strengthening of shear deficient beams using CFRP laminate and strips under various strengthening methods depends on different parameters which affects the behavior of strengthening and mode of failure. In this study the behavior and failure of different strengthening methods with CFRP studied.

Objectives of the study

- 1. Developing a numerical model using ABAQUS for shear strengthening of RC beam with CFRP.
- 2. Evaluating the effect of different parameters which are influencing the behavior CFRP while strengthening.
- 3. Comparing the analytical and numerical simulation data for load carrying capacity and shear capacity of beams.

Parameters selected in this study

- 1. Effect of shear span to effective depth ratio
- 2. Effect of internal transverse reinforcement
- 3. Amount and distribution of CFRP
- 4. Orientation of CFRP with respect to longitudinal axis of beams



II. METHODOLOGY

All 20 beams of $150\times300\times3000$ mm size are categorized into 2 groups based on shear span to effective depth ratio as 3 & 4. Each group divided into two sub groups, with and without internal transverse reinforcement. Each sub group having 5 beams, in which one was control beam and remaining 4 beams strengthened with CFRP under different cases as U wrap continuous, U wrap strips, side strips of 90^o orientation and side strips of 45^o orientation. All beams tested under four point bending system.

Materials Specifications

Properties of Concrete: M_{30} grade concrete was used to model the beam because it has better ductility properties when combine with FRP material which was indicated by literature Compressive strength of concrete = 30 MPa, Density of concrete = 25KN/m³, Young's modulus = E = $5000\sqrt{f_{ck}} =$ $5000\sqrt{30} = 27386.127$ N/mm². **Properties of Steel:** Fe₄₁₅ grade steel is used for longitudinal and transverse steel, 32 mm diameters bars are used as longitudinal reinforcement, 10mm diameter bars are used for stirrups. **Properties of CFRP:** Nitrowrap EP(CF) was used as CFRP material, Fibre orientation = Unidirectional, Weight of fiber = $200g/m^2$

Table-1: Summary of data Shear strengthening with CFRP

Density of fiber = 1.8 g/cc, Fiber thickness = 0.30 mm, Ultimate elongation (%) = 1.5, Tensile strength = 3500 nmm^2 , Tensile Modulus = $285 \times 10^3 \text{ N/mm}^2$

Shear strength improved by CFRP as per ACI-440 2R08 :

FRP contribution to shear strength:

U wrap or side strips :

Bond reduction coefficient	$Kv = \frac{K1K2Le}{(11900\epsilon_{fu})} \le 0.75$
Where	$Le = 23300 / (n_f t_f E_f)^{0.58}$
	$K_1 = (f_c/27)^{2/3}$
For U wrap	$K_2 = (d_{fv} - L_e)/d_{fv}$
For side strips	$K_2 = (d_{fv} - 2L_e)/d_{fv}$
Strain in FRP	$\epsilon_{fe} = Kv \epsilon_{fu}$
Area of reinforcem	tent $A_{fv} = 2nt_f w_f$
Tensile stress in FI	$RP \qquad f_{fe} = \varepsilon_{fe} E_f$
The shear contribut	tion of FRP shear
reinforcement	
$V_{c} = (A_{c} f_{c})$	$(\sin \alpha + \cos \alpha) d_{c})/S_{c}$

Vf <
$$0.66$$
bd \sqrt{fc}

Specification of method	Effective length Le(mm)	K1	K2	Kv	Afv	Sf	Vf (KN)
				ent.	(\mathbf{mm}^2)	(mm)	
U wrap continuous	32.122	1.072	0.885	0 <mark>.17</mark> 9 E	1500	1	306825.540
	na l			ge			But 151.828
U wrap strips	32.122	1.072	0.885	0.179 2	60	220	55.786
Side strips 90 ⁰	32.122	1.072	0.770	0.156	60	220	48.532
Side strips 45 ⁰	32.122	1.072	0.770	0.156	60	220	68.635

III. NUMERICAL ANALYSIS

Modeling of Beams using ABAQUS:

A RC beam of 150×300 mm cross-section and extrude it through solid extrusion to 3000mm length in ABAQUS - 6.10. Placing of longitudinal reinforcement both compression and tension side as 3.57% of gross-sectional area which 2no. of 32 mm dia bars using planar wire frame. All beams same flexural reinforcement. 2 legged stirrups 10mm dia of size 110×260 mm placed as internal transverse reinforcement at specified distances. Taking M₃₀ grade concrete for design and modeling and concrete damage plasticity model was consider in ABAQUS and Fe₄₁₅ grade steel is used the true stress and yield strain values are given for steel under plasticity. All the models were tested under four point bending system under simply support condition.

Strengthening methods with CFRP:

There are 4 methods of strengthening of RC beam in shear with CFRP. CFRP laminate is continuous wrap on three sides of beam of length 2500mm known as U wrap continuous (Fig-5.3a), only strips of 100mm width and 220mm center to center spacing were attached to three sides of beams known as U wrap strips (Fig-5.3b), strips of width 100mm and 220mm center to center spacing attached to only two opposite sides of beams in 90⁰ orientation (Fig-5.3c) and strips of same size and width as mentioned above were attached to sides of beams at 45^0 orientation (Fig-5.3d) with respect to the longitudinal axis of beam.

Limitation: Assuming a perfect bond between CFRP and concrete surface, avoiding debonding failure which was generally occurs in field.



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2500 mm

Fig - 5.3d Beam strengthened with CFRP - side strips 45^0 orientation method

Modeling of beams having shear span to effective depth ratio 3 and 4, beams having with and without internal transverse reinforcement: A total of 5 beams are grouped in each set in which one was control beam taken for reference 2 legged 10mm diameters having stirrups of 110×260mm size are spaced at 300mm center to center along the length of beam, similarly in beams having without stirrups110×260mm size are placed support and at load points but not in the shear span of interest. Two point loading applied at 840mm distance from nearest support for beams having a/d=3(Fig 5.4a& Fig 5.4b) and 1100mm distance from nearest support for beams having a/d=4(Fig-5.4c), a overhang of 250mm maintained at each support. Remaining 4 beams were modeled similarly but strengthened with CFRP as mentioned above.



IV. RESULTS AND DISCUSSIONS

1. Beams with a/d = 3, and having internal transverse reinforcement: Control beam has a crack pattern of predicted shape and diagonal shear crack produced and it was propagated from load point and support. The ultimate load carrying capacity of beam was 304.49 KN. Uwrap continuous beam fails by FRP rupture and concrete crushing occurs at load point and supports also. The ultimate load carrying capacity is 579.68KN.U wrap strips has ultimate capacity of 645.870 KN(fig-1) and third strip from nearest support has high stress concentration. In side strips 900 the strips at load and support has high stress concentration and ultimate load carrying capacity was 523.00 KN. In side strips 450 the strips at center of load

and support has high stress concentration and ultimate load carrying capacity was 335.941 KN.

2. Beams with a/d = 3, and without internal transverse reinforcement:

Control beam has more prominent shear stress concentration starts at middle of diagonal shear crack region and propagates and P_u = 124.7626 KN. In U wrap continuous the way as in beam having stirrups but P_u = 419.070 KN. In U wrap strips the more stress concentration was located in between strips so the crack will develop there and P_u = 399.845 KN. Side strips have similar pattern of stress concentration as beam having stirrups and P_u = 299.729KN and 193.817 KN for 90⁰ and 45⁰ side strips.

Beams with a/d = 4, and having internal transverse reinforcement:

The stress contours was similar to beams having stirrups and a/d=3 for control and U wrap continuous but for U wrap strips beam the strips under load point was damaged in terms of stress and stresses started in between strips. The deflection of beams were more when compared a/d = 3 beams and load carrying capacity also less. Control P_u = 225.2812KN, Uwrap continuous P_u = 580.00KN, U wrap strips P_u = 423.670KN, Side strips 90⁰ P_u =402.00KN, for 45⁰ orientation P_u = 315.746 KN

4. Beams with a/d = 4, and without internal transverse reinforcement:

All the stress contours similar to beams having stirrups but U wrap strips does not stress too much compare to previous cases and the load carrying capacities are control Pu = 110.939KN, U wrap continuous Pu = 395.070KN, U wrap strips Pu = 237.420, Side strips $90^0 = 185.603$ KN, 45^0 strips Pu = 209.698KN.





Fig-2 Load vs mid span deflection for set a/d=3, without stirrups



Fig-3 Load vs mid span deflection for set a/d=4, having stirrups



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Fig-4 Load vs mid span deflection for set a/d=4, without stirrups

Table-2: Test summary of test data.

Specimen a/d Steel stirrups		Steel stirrups	CFRP Ultimate load P(KN)		Effectiveness of CFRP (%)	
3 C WO	3	-	-	124.762	-	
3 UC WO	3	-	U wrap continuous	419.070	235.89	
3 US WO	3	-	U wrap strips	399.845	220.48	
3 S90 WO	3	-	Side strips 90 ⁰ orientation	299.729	140.239	
3 S45 WO	3	-	Side strips 45 ⁰ orientation	193.817	55.34	
3 C W	3	2 legged 10mm @ 300mm	-	304.490	-	
3 UC W	3	2 legged 10mm @ 300mm	U wrap continuous	579.680	90.37	
3 US W	3	2 legged 10mm @ 300mm	U wrap strips	645.870	112.115	
3 S90 W	3	2 legged 10mm @ 300mm	Side strips 90 ⁰ orientation	523.000	71.76	
3 S45 W	3	2 legged 10mm @ 300mm	Side strips 45 ⁰ orientation	355.941	16.89	
4 C WO	4	-		110.939	-	
4 UC WO	4	- ā	U wrap continuo <mark>us</mark>	395.070	256.113	
4 US WO	4		U wrap strips	237.420	114.009	
4 S90 WO	4	- ati	Side strips 90 ⁰ orientation	185.603	67.30	
4 S45 WO	4	- 12	Side strips 45 ⁰ orientation	209.698	89.02	
4 C W	4	2 legged 10mm @ 300mm		225.281	-	
4 UC W	4	2 legged 10mm @ 300mm	U wrap continuous	580.000	157.45	
4 US W	4	2 legged 10mm @ 300mm	U wrap strips	423.670	88.06	
4 S90 W	4	2 legged 10mm @ 300mm	Side strips 90 ⁰ orientation	402.000	78.44	
4 S45 W	4	2 legged 10mm @ 300mm	Side strips 45 ⁰ orientation	315.746	40.156	

Table – 3 Comparison between numerical analysis data and calculated values:

Specimen	Nu	merical Resu	lts	Design Approach (ACI 440- 2R08 Format)			
	Vn (KN)	Vc +Vs	V _f	Vc+Vs	V _f	Vn (KN)	$v_n = 0.85(V_c + V_s) + 0.7V_f$
		(KN)	(KN)	(KN)	(KN)		
3 C WO	62.381	62.381	-	40.320	-	40.32	34.272
3 UC WO	209.535	62.381	147.154	40.320	151.828	192.148	140.551
3 US WO	199.922	62.381	137.541	40.320	72.194	112.514	84.807
3 S90 WO	149.864	62.381	87.483	40.320	48.532	88.852	68.244
3 S45 WO	96.908	62.381	34.527	40.320	68.635	108.955	82.316
3 C W	152.245	152.245	-	93.252	-	93.252	79.2642
3 UC W	289.84	152.245	137.595	93.252	151.828	245.08	185.543
3 US W	322.935	152.245	170.69	93.252	72.194	165.446	129.799
3 S90 W	261.5	152.245	109.255	93.252	48.532	141.784	113.236



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	3 S45 W	177.970	152.245	25.725	93.252	68.635	161.887	127.308
I	4 C WO	55.469	55.469	-	40.320	-	40.32	34.272
ĺ	4 UC WO	197.535	55.469	142.066	40.320	151.828	192.148	140.551
I	4 US WO	118.71	55.469	63.241	40.320	72.194	112.514	84.807
I	4 S90 WO	92.801	55.469	37.332	40.320	48.532	88.852	68.244
Ì	4 S45 WO	104.849	55.469	49.38	40.320	68.635	108.955	82.316
I	4 C W	112.640	112.640	-	93.252	-	93.252	79.2642
Ì	4 UC W	290.0	112.640	177.36	93.252	151.828	245.08	185.543
I	4 US W	211.835	112.640	99.195	93.252	72.194	165.446	129.799
I	4 S90 W	201.0	112.640	88.36	93.252	48.532	141.784	113.236
Ī	4 S45 W	157.873	112.640	45.233	93.252	68.635	161.887	127.308

V. CONCLUSIONS

- 1. The U wrap strip strengthening method is concluded as best technique out of all strengthening techniques.
- 2. The amount of CFRP used in specimen U wrap continuous is 208% of that used in specimen U wrap strips but increase in load carrying capacity was minimal i.e., -11.4%, 4.8% in beams having a/d = 3 comparing with and without internal transverse reinforcement respectively.
- 3. The increase in shear resistance owing to CFRP was greater in beams having a/d = 4 in case of U wrap continuous strengthening method.
- 4. In view of fiber orientation of side strips, 45° orientation shows a lesser increase in load carrying capacity compared to 90° orientation strips.
- 5. Beams having side strips of 90⁰ orientation shows more ductility than the U wrap continuous beam.
- 6. The increase in shear resistance of beams owing to CFRP was marginal while comparing the beams having with and without stirrups, which refers that CFRP strength utilizes fully in beams having without stirrups.

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